

DEFECT DESCRIPTION	CRITICAL	MAJOR	MINOR
1. Labeling, Marking, Printing (Selling Packaging and Product)			
EN & USA - No fiber content label	*		
USA - No country of origin information	*		
USA - No manufacture name / RN #	*		
No / wrong size information <ul style="list-style-type: none"> • USA • EN 		*	*
Non-Compliance in bilingual markings on product and packaging: <ul style="list-style-type: none"> - USA = English (minimum) - CANADA = English and French (minimum) - MEXICO =English and Spanish (minimum) - UK = English (minimum) - JAPAN = English and Japanese (minimum) - TAIWAN = English and Chinese (minimum) - KOREA = English and Korean (minimum) 		*	
2. Workmanship for Parts			
2.1 Collar rib / neck rib			
Asymmetrically collar		*	*
Asymmetrically collar point spread (left and right)		*	*
Bursting collar point		*	
Collar point not sharp		*	*
Collar shading with body / cuff rib / bottom rib		*	*
Frayed collar point		*	
Fullness at collar (upper or under layer)		*	*
Under edge exposed at collar due to improper topstitching		*	*
Uneven collar topstitching		*	*
Uneven rib width		*	*
Wavy rib edges		*	*
Embedded thread ends inside of collar			*
2.2 Pocket and flap			
Asymmetrical pocket (flap) corner / shape / position		*	
Bursting pocket / flap corner		*	
Exposed seam allowance at pocket opening		*	*
Improper position of pocket flap and pocket opening		*	*
Mis-aligned pocket (high-low position)		*	*
Pocket cloth not smooth when bar tacked		*	*
Slanted pocket setting		*	*
Uneven topstitching width		*	*
2.3 Body			
Missing tape or reinforcement at shoulder seam		*	*
Uneven side vent		*	*
Wavy hem		*	*
2.4 Sleeve			
Puckering / pleat at underarm		*	*
Run off stitches at armhole topstitching		*	*
Twisted sleeve ($\geq \pm 1/2$ ")		*	
Uneven sleeve length ($> \pm 1/4$ " or 0.5 cm)		*	*
Wrong sleeve setting (mixed left and right sleeve)		*	*
2.5 Placket			
Exposed inlay at placket		*	*
Uneven placket length ($\geq \pm 1/4$ " or 0.5 cm)		*	*

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Uneven placket width		*	*
Wavy placket		*	*
2.6 Waistband and belt loop			
Bursting waistband corner		*	*
High-low waistband		*	*
Misplacement of buttonhole and button / snap		*	*
Puckering at waistband setting		*	*
Twisted waistband due to improper setting seam		*	*
Uneven gathering of elastic band		*	*
Uneven waistband of topstitching width		*	*
2.7 Front fly and zipper			
Exposed zipper tape when fly is closed		*	*
Improper setting of zipper tape affect zipper functioning		*	*
Zipper pressing mark appear on fly		*	*
2.8 Front and back legs			
Blind stitches too visible affecting appearance		*	*
Shading between front and back leg		*	*
Twisted leg ($\geq \pm 1/2$ "		*	*
Uneven leg length / width		*	*
2.9 Belt loop			
Improper loop shape		*	*
Insecure belt loop setting		*	*
Uneven distributed around waistband		*	*
3 Special Concern			
3.1 For Body wear (below 3 years old)			
Draw cords:			
a. Neck / head closure – Draw cord of any length, functional or decorative applied to the neck or head area.			
b. Waist closure – Not fixed draw cords used to cinch the waist. Each side of the draw cord extends beyond the cord opening (exposed cord) or more than 8 inches in the relaxed position. The fixed cords is not permanently attached to the garment with tacking at the side seams of center back to prevent removal.	*		
c. Cored finishing – Cords are knotted, regardless of location of garment construction to cause fraying. Cord finishing caps are used.			
d. Cord locks are used on inner wear garments.			
Pumice stonewashed garments – stone of any size found in the pockets of a garment, contamination found in the pockets.	*		
Sharp points and edges, needles etc.	*		
Unsafe accessory	*		
Velcro fastening tape with sharp corners: Velcro tape edges not rounded out	*		
Detached accessories		*	
Long-short leg		*	*
Untrimmed thread end (especially inside foot for baby-romper)		*	*
3.2 For Bra: assembling			
Bursting cup seam		*	
Exposed wire at casing		*	
Fullness between top and under layers		*	
Irregular shape of gore		*	*
Peeling off at hook & eyes		*	*

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Puckering along cup seam		*	*
Puckering at top edge		*	*
Uneven strap length (L & R)		*	
Uneven width between side panel (L & R)		*	
3.3 For sweater			
Coarse yarn / fine yarn / Single yarn		*	*
Dropped stitches / laddering		*	
Mending mark		*	*
Needle line		*	
Pull out loop		*	*
Uneven knitted tension		*	
Knot at surface			*
Untrimmed yarn end			*
3.4 For pullover garment			
Neck opening too small to pass through the head		*	