B. On-site tests

Item	Method	Criteria
1. Metal detection test (for infant products)	> All samples > Pass through a metal detection device	> No defects allowed > If the machine beeps, open the product for checking. Count it as critical if any metal material has been found, and combine with workmanship checking.
2. Product dimensions measurement	> S-2, at least 1 sample per size per style > Measure and report dimension of product. Cotecna's tolerance table | Material	Size	Tolerance | |---|---|---| | Knit, elastic | Over 35 cm | +2/-1 cm | | | 10-35 cm | +/-1 cm | | | Under 10 cm | +/-0.5 cm | | Woven, non-elastic | Over 60 cm | +2/-1 cm | | | 10-60 cm | +/-1 cm | | | Under 10 cm | +/-0.5 cm | | Location | Tolerance | |---|---| | Collar, woven | +/- 0.3 cm | | Armhole | +/- 0.5 cm | | Cuff length | +/- 0.5 cm |	> Fail if client tolerance points 10% of total measured points > Use Cotecna's tolerance if no client tolerance given. > Pending if Cotecna's tolerance points > 10% of total measured points
3. Easy assembling check (for covers)	> 3 samples per size > Pull out and insert matched stuffing once into covers.	> No defects allowed > No loose or broken stitches at opening after test > Unexposed ground yarn at bending corner
4. Product weight measurement	3 samples, at least 1 sample per style. Weigh the product and report actual data weight shown on printed information.	> No defects allowed > Conforms to printed information > Report actual findings if no range or tolerance

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Item	Method	Criteria
5. Stuffing material check (for stuffed products)	> 1 sample per style > Cut open the cover and examine all material inside the stuffed product.	> No defects allowed > No foreign material other than claimed stuff material
6. Carton assortment check	> 3 cartons, draw more if necessary to cover all colours, sizes and styles	> No defects allowed > Actual packaging quantity, colour/ size/ style / assortment conform to printedinformation.
7. Barcode verification	> Check 3 samples but at least 1 sample for each different barcode on gift boxes / retail packs / outer / export / master / shipping cartons have barcodes. > If more than 1 barcode on a carton, all barcodes on this carton need to be checked; this is counted as 1 sample only. > Barcodes in serial number format are not treated as different barcodes. > Scan the barcode and compare with the printed digits. Verify against client information if given. > Report all measured data.	> No defects allowed. > Must be scannable, and barcodes are correct as printed.
8. Carton dimension and weight measurement	> 1 sample per type of master (shipping / export) carton > Measure external dimensions and weigh the carton and then report actual data. > Measure internal dimensions if client requests this.	> No defects allowed > Conforms to printed information. > Report actual findings if no range or tolerance.